



**FACULTY OF AGRICULTURE SCIENCES AND ALLIED
INDUSTRIES**

Unit I

For

B.Sc. Ag (Third Year)



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Lecture No.5

Equipment required for controlling green house environment – summer cooling and winter cooling, natural ventilation, forced ventilation and computers.

Precise control of various parameters of green house environment is necessary to optimize energy inputs and thereby maximize the economic returns. Basically, the objective of environmental control is to maximize the plant growth. The control of green house environment means the control of temperature, light, air composition and nature of the root medium. A green house is essentially meant to permit at least partial control of microclimate within it. Obviously green houses with partial environmental control are more common and economical. From the origin of greenhouse to the present there has been a steady evolution of controls. Five stages in this evolution include manual controls, thermostats, step-controllers, dedicated micro processors and computers. This chain of evolution has brought about a reduction in control labour and an improvement in the conformity of green house environments to their set points. The benefits achieved from green house environmental uniformity are better timing and good quality of crops, disease control and conservation of energy.

Active summer cooling systems

Active summer cooling is achieved by evaporative cooling process. The evaporative cooling systems developed are to reduce the problem of excess heat in green house. In this process cooling takes place when the heat required for moisture evaporation is derived from the surrounding environment causing a depression in its temperature. The two active summer cooling systems in use presently are fan-and pad and fog systems. In the evaporative cooling process the cooling is possible only up to the wet bulb temperature of the incoming air.

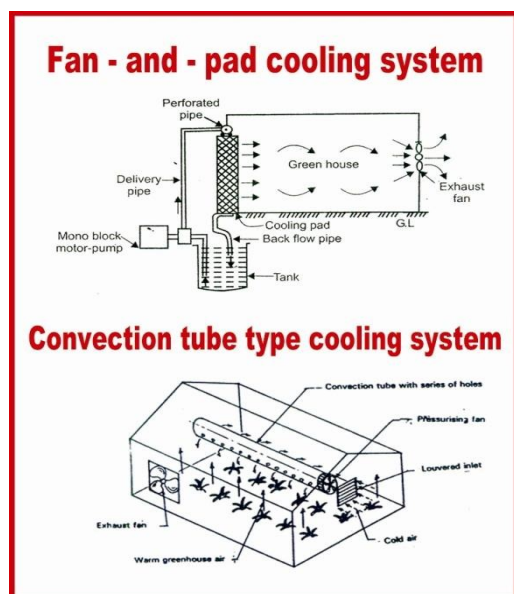
Fan-and Pad cooling system

The fan and pad evaporative cooling system has been available since 1954 and is still the most common summer cooling system in green houses (Fig.5). Along one wall of the green house, water is passed through a pad that is usually placed vertically in the wall. Traditionally, the pad was composed of excelsior (**wood shreds**), but today it is commonly made of a **cross-fluted- cellulose material** some what similar in appearance to corrugated card board. Exhaust fans are placed on the opposite wall. Warm outside air is drawn in through the pad. The supplied water in the pad, through the process of evaporation, absorbs heat from the air passing through the pad as well as from surroundings of the pad and frame, thus causing the cooling effect. Khus-khus grass mats can also be used as cooling pads.

Fog cooling system

The fog evaporative cooling system, introduced in green houses in 1980, operates on the same cooling principle as the fan and pad cooling system but uses quite different arrangement (Fig.5). A high pressure pumping apparatus generates fog containing water droplets with a mean size of less than 10 microns using suitable nozzles. These droplets are sufficiently small to stay

suspended in air while they are evaporating. Fog is dispersed throughout the green house,



cooling the air everywhere. As this system does not wet the foliage, there is less scope for disease and pest attack. The plants stay dry throughout the process. This system is equally useful for seed germination and propagation since it eliminates the need for a mist system.

Both types of summer evaporative cooling system can reduce the greenhouse air temperature. The fan-and pad system can lower the temperature of incoming air by about 80% of the difference between the dry and wet bulb temperatures while the fog cooling system can lower the temperature by nearly 100% difference. This is, due to the fact that complete

evaporation of the water is not taking place because of bigger droplet size in fan and pad, whereas in the fog cooling system, there will be complete evaporation because of the minute size of the water droplets. Thus lesser the dryness of the air, greater evaporative cooling is possible.

Active winter cooling systems

Excess heat can be a problem during the winter. In the winter, the ambient temperature will be below the desired temperature inside the green house. Owing to the green house effect the entrapment of solar heat can rise the temperature to an injurious level if the green house is not ventilated. The actual process in winter cooling is tempering the excessively cold ambient air before it reaches the plant zone. Otherwise, hot and cold spots in the green house will lead to uneven crop timing and quality. This mixing of low temperature ambient air with the warm inside air cools the green house in the winter. Two active winter cooling systems commonly employed are convection tube cooling and horizontal air flow (HAF) fan cooling systems.

Convection tube cooling

The general components of convection tube are the louvered air inlet, a polyethylene convection tube with air distribution holes, a pressurizing fan to direct air in to the tube under pressure, and an exhaust fan to create vacuum. When the air temperature inside the green house exceeds the set point, the exhaust fan starts functioning thus creating vacuum inside the green house. The louver of the inlet in the gable is then opened through which cold air enters due to the vacuum. The pressurizing fan at the end of the clear polyethylene convection tube, operates to pick up the cool air entering the louver. A proper gap is available for the air entry, as the end of the convection tube is separated from the louvered inlet by 0.3 to 0.6m and the other end of the tube is sealed. Round holes of 5 to 8 cm in diameter are provided in pairs at opposite sides of the tube spaced at 0.5 to 1m along the length of the tube.

Cold air under pressure in the convection tube shoots out of holes on either side of the tube in turbulent jets. In this system, the cold air mixes with the warm greenhouse air well above the plant height. The cool mixed air, being heavier gently flows down to the floor level, effects the complete cooling of the plant area. The fan forcing the incoming cold selection tube must be capable of moving at least the same volume of air as that of the exhaust fan, thereby avoiding the development of cold spots in the house. When cooling is not required, the inlet louver closes and the pressurizing fan continues to circulate the air within the greenhouse. The process minimizes the temperature gradient at difference levels. The circulation of air using convection tube consumes more power than a circulation system.

Horizontal air flow cooling

HAF cooling system uses small horizontal fans for moving the air mass and is considered to be an alternative to convection tube for the air distribution. In this method the green house may be visualized as a large box containing air and the fans located strategically moves the air in a

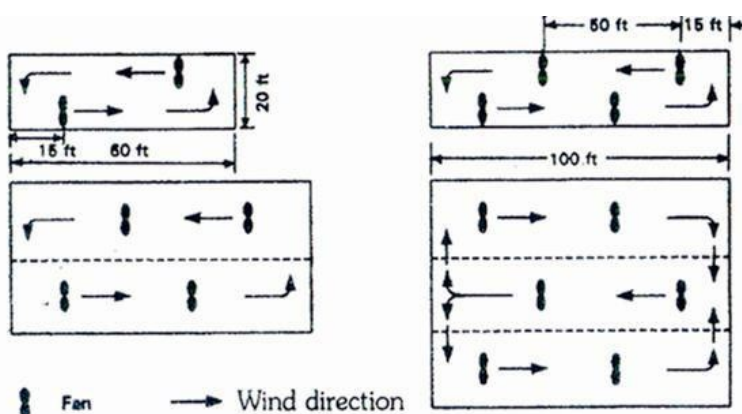
circular pattern. This system should move air at 0.6 to $0.9 \text{ m}^3/\text{min}/\text{m}^2$ of the green house floor area. Fractional horse power of fans is 31 to 62 W ($1/30$ to $1/15\text{hp}$) with a blade diameter of 41cm are sufficient for operation. The fans should be arranged in such a way that air flows are directed along the length of the greenhouse and parallel to the ground. The fans are placed at 0.6 to 0.9m above plant height and at intervals of 15m . They are arranged such that the air flow is directed by one row of the fans along the length of the greenhouse down one side to the opposite end and then back along the other side by another row of fans (Fig. 6). Greenhouses of larger widths may require more number of rows of fans along its length.

Temperatures at plant height are more uniform with HAF system than with convection tube system. The HAF system makes use of the same exhaust fans, inlet louvers and controls as the convection tube system. The only difference is the use of HAF fans in the place of convection tubes for the air distribution. Cold air entering through the louvers located at the higher level in the gables of the green house is drawn by the air circulation created by the net work of HAF fans and to complete the cycle, proper quantity of air is let out through the exhaust fans. The combined action of louvered inlet, HAF fans and the exhaust fans distribute the cold air throughout the greenhouse.

Similarly to the convection tubes, the HAF fans can be used to distribute heat in the green house. When neither cooling

nor heating is required, the HAF fans or convection tube can be used to bring warm air down from the upper level of the gable and to provide uniform temperature in the plant zone. It is possible to integrate summer and winter cooling systems

with heating arrangements inside a green house for the complete temperature control requirements for certain days of the season.



Green house ventilation

Ventilation is the process of allowing the fresh air to enter in to the enclosed area by driving out the air with undesirable properties. In the green house context, ventilation is essential for reducing temperature, replenishing CO_2 and controlling relative humidity. Ventilation

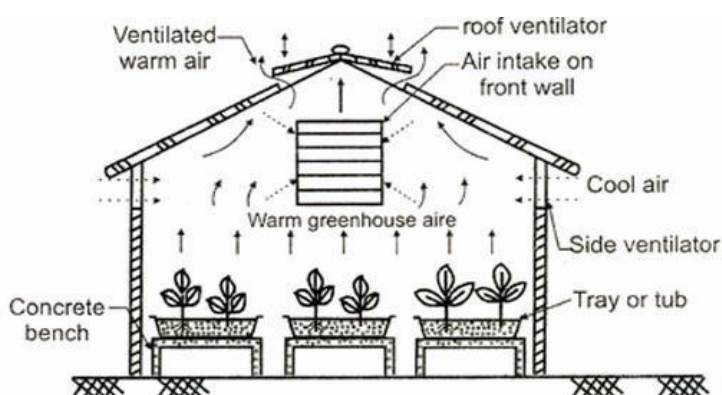
requirements for green houses vary greatly, depending on the crop grown and the season of

production. The ventilation system can be either a passive system (natural ventilation active system (forced ventilation) using fans. Usually green houses that are used seasonally

employ natural ventilation only. The plant response to specific environment factor is related to the physiological processes and hence the latter affects the yield and quality. Hence, controlling of environment is of great importance to realize the complete benefit of CEA. Manual maintenance of uniform environmental condition inside the green house is very difficult and cumbersome. A poor maintenance results in less crop production, low quality and low income. For effective control of automatic control systems like micro processor and computer are used presently to maintain the environment.

Natural ventilation

In the tropics, the sides of greenhouse structures are often left open for natural ventilation. Tropical greenhouse is primarily a rain shelter, a cover of polyethylene over the crop to prevent rainfall from entering the growing area. This mitigates the problem of foliage diseases. Ventilators were located on both roof slopes adjacent to the ridge and also on both side walls of

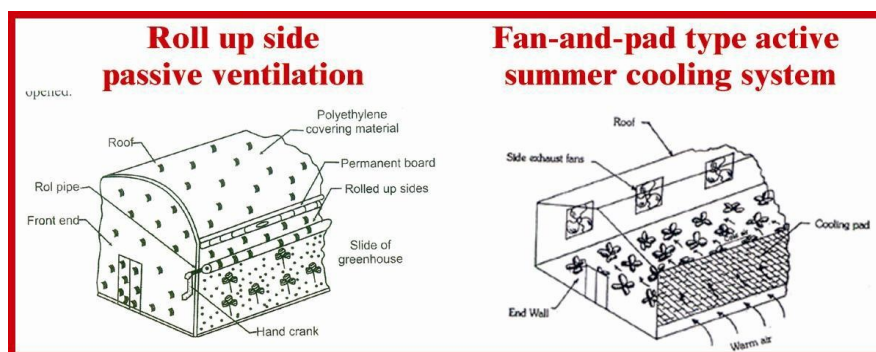


the greenhouse. The ventilators on the roof as well as those on the side wall accounts, each about 10% of the total roof area. During winter cooling phase, the south roof ventilator was opened in stages to meet cooling needs.

When greater cooling was required, the north ventilator was opened in addition to the south ventilator. In summer cooling phase, the south ventilator was opened first, followed by the north ventilator. As the incoming air moved across the greenhouse, it was warmed by sunlight and by mixing with the warmer greenhouse air. With the increase in temperature, the incoming air becomes lighter and rises up and flows out through the roof ventilators. This sets up a chimney effect (Fig. 7), which in turn draws in more air from the side ventilators creating a continuous cycle. This system did not adequately cool the greenhouse. On hot days, the interior walls and floor were frequently injected with water to help cooling.

Roll up side passive ventilation in poly houses

In roll up method of ventilation, allowing the air to flow across the plants. The amount of ventilation on one side, or both sides, may be easily adjusted in response to temperature,



prevailing wind and rain (Fig.8). During the periods of excessive heat, it may be necessary to roll the sides up almost to the top. Passive ventilation can also be accomplished by

manually raising or parting the polyethylene sheet. The open vent areas must be covered with screens to prevent virus diseases. The holes must be large enough to permit free flow of air. Screens with small holes blocks air movement and cause a build up of dust. Rollup side passive ventilation on plastic greenhouses is only effective on free standing greenhouses and not on gutter connected greenhouses.

Forced Ventilation

In forced or active ventilation, mechanical devices such as fans are used to expel the air. This type of ventilation can achieve uniform cooling. These include summer fan-and-pad and fog cooling systems and the winter convection tube and horizontal airflow systems. For mechanical ventilation, low pressure, medium volume propeller blade fans, both directly connected and belt driven are used for greenhouse ventilation. They are placed at the end of the green house opposite to the air intake, which is normally covered by gravity or motorized louvers. The fans vents, or louvers, should be motorized, with their action controlled by fan operation. Motorized louvers prevent the wind from opening the louvers, especially when heat is being supplied to the green house. Wall vents should be placed continuously across the end of the greenhouse to avoid hot areas in the crop zone.

Evaporative cooling in combination with the fans is called as fan-and-pad cooling system. The fans and pads are usually arranged on opposite walls of the greenhouse (Fig.8). The common types of cooling pads are made of excelsior (wood fiber), aluminum fiber, glass fiber, plastic fiber and cross-fluted cellulose material. Evaporative cooling systems are especially efficient in low humidity environments. There is growing interest in building greenhouses combining both passive (natural) and active (forced) systems of ventilation. Passive ventilation is utilized as the first stage of cooling, and the fan-pad evaporative cooling takes over when the passive system is not providing the needed cooling. At this stage, the vents for natural ventilation are closed. When both options for cooling are designed in greenhouse construction, initial costs of installation will be more. But the operational costs are minimized in the long run, since natural ventilation will, most often meet the needed ventilation requirements.

Fogging systems is an alternative to evaporative pad cooling. They depend on absolutely clean water, Free of any soluble salts, in order to prevent plugging of the mist nozzles. Such cooling systems are not as common as evaporative cooling pads, but when they become more cost competitive, they will be adopted widely. Fogging systems are the second stage of cooling when passive systems are inadequate.

Microprocessors

Dedicated microprocessors can be considered as simple computers. A typical microprocessor will have a keypad and a two or three line liquid crystal display of, sometimes, 80-character length for programming. They generally do not have a floppy disk drive. They have more output connections and can control up to 20 devices. With this number of devices, it is cheaper to use a microprocessor. They can receive signals of several types, such as, temperature, light intensity, rain and wind speed. They permit integration of the diverse range of devices, which is not possible with thermostats. The accuracy of the microprocessor for temperature control is quite good. Unlike a thermostat, which is limited to a bimetallic strip or metallic tube for temperature sensing and its mechanical displacement for activation, the microprocessor often uses a thermistor. The bimetallic strip sensor has less reproducibility and a greater range between the ON and OFF steps. Microprocessors can be made to operate various devices, for instance, a microprocessor can operate the ventilators based on the information from the sensor for the wind direction and speed. Similarly a rain sensor can also activate the ventilators to prevent the moisture sensitive crop from getting wet. A microprocessor can be set to activate the CO₂ generator when the light intensity exceeds a given set point, a minimum level for photosynthesis.

Computers

Now-a-days, computer control systems are common in greenhouse installation throughout Europe, Japan and the United States. Computer systems can provide fully integrated control of temperature, humidity, irrigation and fertilization, CO₂, light and shade levels for virtually any size growing facility. Precise control over a growing operation enables growers to realize saving of 15 to 50% in energy, water, chemical and pesticide applications. Computer controls normally help to achieve greater plant consistency, on-schedule production, higher overall plant quality and environmental purity.

A computer can control hundreds of devices within a green house (vents, heaters, fans, hot water mixing valves, irrigation valves, curtains and lights) by utilizing dozens of input parameters, such as outside and inside temperatures, humidity, outside wind direction and velocity, CO₂ levels and even the time of the day or night. Computer systems receive signals from all sensors, evaluate all conditions and send appropriate commands every minute to each piece of equipment in the greenhouse range thus maintaining ideal conditions in each of the various independent greenhouse zones defined by the grower (Fig.9). Computers collect and record data provided by greenhouse production managers. Such a data acquisition system will enable the grower to gain a comprehensive knowledge of all factors affecting the quality and timeliness of the product. A computer produces graphs of past and current environmental conditions both inside and outside the greenhouse complex. Using a data printout option, growers can produce reports and summaries of environmental conditions such as temperature, humidity and the CO₂ status for the given day, or over a longer period of time for current or later use.

As more environmental factor in the greenhouse is controlled, there comes a stage when individual controls cannot be coordinated to prevent system overlap. An example is the greenhouse thermostat calling for heating while the exhaust fans are still running. With proper software program, which uses the environmental parameters as input from different sensors, can effectively coordinate all the equipment without overlap and precisely control all parameters affecting plant development as desired. Despite the attraction of the computer systems, it should be remembered that the success of any production system is totally dependent on the grower's knowledge of the system and the crop management. Computers can only assist by adding precision to the overall greenhouse production practice, and they are only as effective as the software it runs and the effectively of the operator. The advantages and disadvantages of computerized control system are as follows:

Advantages

1. The computer always knows what all systems are doing and, if programmed properly, can coordinate these systems without overlap to provide the optimum environment.
2. The computer can record the environmental data, which can be displayed to show current conditions or stored and processed ones to provide a history of the cropping period, and if desired it may also be displayed in table or graph form.
3. A high-speed computer with networking facility can control several remotely located greenhouses, by placing the computer in a central area and the results can be monitored frequently by the management.
4. With proper programming and sensing systems, the computer can anticipate weather changes and make adjustments in heating and ventilation systems, thus saving the energy.

5. The computer can be programmed to sound an alarm if conditions become unacceptable to and to detect sensor and equipment failure.

Disadvantages

1. High initial cost investment.
2. Requires qualified operators.
3. High maintenance, care and precautions are required.
4. Not economical for small scale and seasonal production.

